



**KHOSLA ENGG.
PVT. LTD., PUNE.**

PRODUCT SPECIFICATION

TITLE : PASTE FLUX

Ref No. : PDS/904
ISSUE NO. : 01
REV. NO. : 0
DATE : 19.07.2016
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1. **SCOPE:** This specification covers non-corrosive and mildly activated "PASTE FLUX" used along with solder wire for touch up and assembling purpose.

2. **GENERAL:** This flux is of activated formation having good fluxing action and non-corrosive in nature. It is suitable for soldering all materials except aluminum.

3. **SPECIFICATION :**

- Appearance: Light brownish yellowish paste.
- pH Value : 5 to 7.
- Solderability : 95%.

4. **ACCEPTANCE CRITERIA :**

- pH Value: 6 ± 1.0 .
- Color - Dark Yellow.
- Spread test on pellet as compared to approved sample.

5. **HANDLING AND STORAGE:**

1. Flux to be stored in ventilated stores.
2. It should be packed in plastic can of 500gm or as per customer requirement.
3. Containers inner and outer cap should be tightly closed at every time.

6. **SHELF LIFE:** 'Paste Flux' has a two-year shelf life.

Prepared By:
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Approved By:
Vice President (Ops.)

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First time issued: 19.07.2016

Control Copy No.: